



GASKET CUTTING TOOLS

*Cutter Kits, Punch Kits,
Hammers, Hooks, and more*



AX6050 SHOWN

FEATURES

- Premium, brass cutter block
- Standard-Duty and Heavy-Duty cutting blades
- Chrome plated, steel extension bars
- Rugged storage case
- 18" x 18" cutting board
- Made In the USA

ALLPAX 6000 SERIES

Heavy-Duty Standard Gasket Cutter Kits

Extension-style kits feature premium, brass cutter block with contoured edges to minimize gasket material buckling and assure precision cuts. Ergonomic design offers secure, comfortable grip. Easy-to-read, engraved, precision scale. Sliding, knurled nut adjusts cutting radius. Chrome-plated, steel extension bars provide for cuts up to 61" (1550mm) in diameter. Hex screws hold cutting blade for cuts up to 3/4" (19.05mm) in depth. 18"x 18" (457mm x 457mm) cutting board features plastic non-slip, textured surface that reduces blade friction, minimizes breakage, and self-heals after each use. Includes rugged storage case, dove-tail designer template, bolt hole locator template, and center pin handle.

PART #	AX #	MODEL	DESCRIPTION
SGL-110-0250	AX6000	HEAVY-DUTY GASKET CUTTER KIT*	Cuts 1/4" I.D. — 13" O.D. Gaskets
SGL-110-0225	AX6010	HEAVY-DUTY GASKET CUTTER KIT	Cuts 1/4" I.D. — 13" O.D. Gaskets
SGL-110-0230	AX6020	HEAVY-DUTY GASKET CUTTER KIT	Cuts 1/4" I.D. — 25" O.D. Gaskets
SGL-110-0235	AX6030	HEAVY-DUTY GASKET CUTTER KIT	Cuts 1/4" I.D. — 37" O.D. Gaskets
SGL-110-0240	AX6040	HEAVY-DUTY GASKET CUTTER KIT	Cuts 1/4" I.D. — 49" O.D. Gaskets
SGL-110-0245	AX6050	HEAVY-DUTY GASKET CUTTER KIT	Cuts 1/4" I.D. — 61" O.D. Gaskets

*CUTTING BOARD NOT INCLUDED

ALLPAX 6000 SERIES

Heavy-Duty Standard Gasket Cutter Kit Parts

PRODUCT	PART #	AX #	AX6000	AX6010	AX6020	AX6030	AX6040	AX6050	REPLACE.
Standard Blades	SGI-110-0300	AX1600	6	6	6	6	6	6	6
Heavy-Duty Blades	SGI-110-0305	AX1601	6	6	6	6	6	6	6
Boron Carbide Blades	SGI-110-0310	AX1610	0	0	0	0	0	0	6
Short Center Pins	SGI-110-0341	AX3510	1	1	1	1	1	1	6
Medium Center Pins	SGI-110-0343	AX3511	1	1	1	1	1	1	6
Long Center Pins	SGI-110-0346	AX3512	1	1	1	1	1	1	6
Disc Pins	SGI-110-0348	AX3513	1	1	1	1	1	1	6
Center Pin Ferrule	SGI-110-0350	AX1613	0	0	0	0	0	0	1
Post with Offset Pin	SGI-110-0405	AX1615	1	1	1	1	1	1	1
Pivot Post	SGI-110-0315	AX1616	1	1	1	1	1	1	1
Extension Bar Pivot Post	SGI-110-0320	AX1617	0	0	1	1	1	1	1
Knurled Nut for Pivot Post	SGI-110-0325	AX1618	2	2	3	3	3	3	1
Knurled Nut for Extension Bar	SGI-110-0330	AX1619	0	0	0	1	2	3	1
Extension Bar 13"-25"	SGI-110-0355	AX1620	0	0	1	1	1	1	1
Extension Bar Over 25"	SGI-110-0360	AX1621	0	0	0	1	2	3	1
Cutting Knob	SGI-110-0400	AX1628	1	1	1	1	1	1	1
18" Cutting Board*	SGI-110-0365	AX1633	0	1	1	1	1	1	1
24" Cutting Board*	SGI-110-0370	AX1624	0	0	0	0	0	0	1
30" Cutting Board*	SGI-110-0375	AX1640	0	0	0	0	0	0	1
Cutter Block Assembly	SGI-110-0285	AX1641	1	1	1	1	1	1	1
*Center Pin Ferrules (2) installed									
Total			22	23	26	28	30	32	



AX6150 SHOWN

FEATURES

- Premium, brass cutter block
- Standard-Duty and Heavy-Duty cutting blades
- Chrome-plated, steel extension bars
- Rugged storage case
- 457mm x 457 mm (18" x 18") cutting board
- Made In the USA

ALLPAX 6100 SERIES

Heavy-Duty Metric Gasket Cutter Kits

Extension-style kits feature premium, brass cutter block with contoured edges to minimize gasket material buckling and assure precision cuts. Ergonomic design offers secure, comfortable grip. Easy-to-read, engraved, precision scale. Sliding, knurled nut adjusts cutting radius. Chrome-plated, steel extension bars provide for cuts up to 1550mm (61") in diameter. Hex screws hold cutting blade for cuts up to 19.05mm ($\frac{3}{4}$ ") in depth. 457mm x 457mm (18" x 18") cutting board features plastic non-slip, textured surface that reduces blade friction, minimizes breakage, and self-heals after each use. Includes rugged storage case, dove-tail designer template, bolt hole locator template, and center pin handle.

PART #	AX #	MODEL	DESCRIPTION
SGI-110-0280	AX6100	HEAVY-DUTY METRIC GASKET CUTTER KIT*	Cuts 6mm I.D.—330mm O.D. Gaskets
SGI-110-0255	AX6110	HEAVY-DUTY METRIC GASKET CUTTER KIT	Cuts 6mm I.D.—330mm O.D. Gaskets
SGI-110-0260	AX6120	HEAVY-DUTY METRIC GASKET CUTTER KIT	Cuts 6mm I.D.—635mm O.D. Gaskets
SGI-110-0265	AX6130	HEAVY-DUTY METRIC GASKET CUTTER KIT	Cuts 6mm I.D.—940mm O.D. Gaskets
SGI-110-0270	AX6140	HEAVY-DUTY METRIC GASKET CUTTER KIT	Cuts 6mm I.D.—1245mm O.D. Gaskets
SGI-110-0275	AX6150	HEAVY-DUTY METRIC GASKET CUTTER KIT	Cuts 6mm I.D.—1550mm O.D Gaskets

*CUTTING BOARD NOT INCLUDED

ALLPAX 6100 SERIES

Heavy-Duty Metric Gasket Cutter Kit Parts

PRODUCT	PART #	AX #	AX6100	AX6110	AX6120	AX6130	AX6140	AX6150	REPLACE.
Standard Blades	SGI-110-0300	AX1600	6	6	6	6	6	6	6
Heavy-Duty Blades	SGI-110-0305	AX1601	6	6	6	6	6	6	6
Boron Carbide Blades	SGI-110-0310	AX1610	0	0	0	0	0	0	6
Short Center Pins	SGI-110-0341	AX3510	1	1	1	1	1	1	6
Medium Center Pins	SGI-110-0343	AX3511	1	1	1	1	1	1	6
Long Center Pins	SGI-110-0346	AX3512	1	1	1	1	1	1	6
Disc Pins	SGI-110-0348	AX3513	1	1	1	1	1	1	6
Center Pin Ferrule	SGI-110-0350	AX1613	0	0	0	0	0	0	1
Post with Offset Pin	SGI-110-0405	AX1615	1	1	1	1	1	1	1
Pivot Post	SGI-110-0315	AX1616	1	1	1	1	1	1	1
Extension Bar Pivot Post	SGI-110-0320	AX1617	0	0	1	1	1	1	1
Knurled Nut for Pivot Post	SGI-110-0325	AX1618	2	2	3	3	3	3	1
Knurled Nut for Extension Bar	SGI-110-0330	AX1619	0	0	0	1	2	3	1
Extension Bar 13"-25"	SGI-110-0355	AX1620	0	0	1	1	1	1	1
Extension Bar Over 25"	SGI-110-0360	AX1621	0	0	0	1	2	3	1
Cutting Knob	SGI-110-0400	AX1628	1	1	1	1	1	1	1
18" Cutting Board*	SGI-110-0365	AX1633	0	1	1	1	1	1	1
24" Cutting Board*	SGI-110-0370	AX1624	0	0	0	0	0	0	1
30" Cutting Board*	SGI-110-0375	AX1640	0	0	0	0	0	0	1
Cutter Block Assembly (Metric)	SGI-110-0285	AX1650	1	1	1	1	1	1	1
*Center Pin Ferrules (2) installed									
Total			22	23	26	28	30	32	



AX1300 SHOWN

FEATURES

- Patented locking system
- Unique design
- Hardened steel cutting heads

ALLPAX 1300 SERIES

Standard Assorted Hollow Punch Kits

Quickly and easily punch precision bolt holes in flange gaskets. Select the desired diameter cutting head (1/8" to 2" standard), mount on handle, position on gasket material, and strike! Patented locking system allows rapid interchange of cutting heads. Unique design punches single diameter holes (bolt holes) as well as dual diameter rings (washers) in one operation. Hardened steel cutting heads stay sharp. Available in 11 piece, 16 piece and 27 piece kits, and individual punches.

PART #	AX #	MODEL	DESCRIPTION
SGI-110-0430	AX1300	11 PIECE HOLLOW PUNCH TOOL KIT	11 Piece Standard Kit Contents
SGI-110-0435	AX1301	16 PIECE HOLLOW PUNCH TOOL KIT	16 Piece Standard Kit Contents
SGI-110-0440	AX1302	27 PIECE HOLLOW PUNCH TOOL KIT	27 Piece Standard Kit Contents

ALLPAX 1300 SERIES

Hollow Punch Standard Kit Parts

PRODUCT	PART #	AX #	AX1300	AX1301	AX1302
1/8" Cutting Head	SGI-110-0460	AX1310	1	1	1
3/16" Cutting Head	SGI-110-0465	AX1311	1	1	1
1/4" Cutting Head	SGI-110-0470	AX1312	1	1	1
5/16" Cutting Head	SGI-110-0475	AX1313	1	1	1
3/8" Cutting Head	SGI-110-0480	AX1314	1	1	1
7/16" Cutting Head	SGI-110-0485	AX1315	1	1	1
1/2" Cutting Head	SGI-110-0490	AX1316	1	1	1
9/16" Cutting Head	SGI-110-0495	AX1317	1	1	1
5/8" Cutting Head	SGI-110-0500	AX1318	1	1	1
3/4" Cutting Head	SGI-110-0505	AX1319	1	1	1
7/8" Cutting Head	SGI-110-0510	AX1320	0	1	1
1" Cutting Head	SGI-110-0515	AX1321	0	1	1
1 - 1/16" Cutting Head	SGI-110-0520	AX1322	0	1	1
1 - 1/8" Cutting Head	SGI-110-0525	AX1323	0	1	1
1 - 3/16" Cutting Head	SGI-110-0530	AX1324	0	1	1
1 - 1/4" Cutting Head	SGI-110-0535	AX1325	0	0	1
1 - 5/16" Cutting Head	SGI-110-0540	AX1326	0	0	1
1 - 3/8" Cutting Head	SGI-110-0545	AX1327	0	0	1
1 - 7/16" Cutting Head	SGI-110-0550	AX1328	0	0	1
1 - 1/2" Cutting Head	SGI-110-0555	AX1329	0	0	1
1 - 5/8" Cutting Head	SGI-110-0560	AX1330	0	0	1
1 - 11/16" Cutting Head	SGI-110-0565	AX1331	0	0	1
1 - 3/4" Cutting Head	SGI-110-0570	AX1332	0	0	1
1 - 7/8" Cutting Head	SGI-110-0575	AX1333	0	0	1
2" Cutting Head	SGI-110-0580	AX1334	0	0	1
Handle (11 piece kit)	SGI-110-0585	AX1340	1	0	0
Handle (16 piece kit)	SGI-110-0590	AX1341	0	1	0
Handle (27 piece kit)	SGI-110-0595	AX1342	0	0	1
Mandrel	SGI-110-0600	AX1343	0	0	1
Total			11	16	27



AX1350 SHOWN

FEATURES

- Patented locking system
- Unique design
- Hardened steel cutting heads

ALLPAX 1350 SERIES

Metric Assorted Hollow Punch Kits

Quickly and easily punch precision bolt holes in flange gaskets. Select the desired diameter cutting head (2mm to 50mm metric), mount on handle, position on gasket material, and strike! Patented locking system allows rapid interchange of cutting heads. Unique design punches single diameter holes (bolt holes) as well as dual diameter rings (washers) in one operation. Hardened steel cutting heads stay sharp. Available in 11 piece, 16 piece and 31 piece kits, and individual punches.

PART #	AX #	MODEL	DESCRIPTION
SGI-110-0445	AX1350	11 PIECE HOLLOW PUNCH TOOL KIT	11 Piece Metric Kit Contents
SGI-110-0450	AX1351	16 PIECE HOLLOW PUNCH TOOL KIT	16 Piece Metric Kit Contents
SGI-110-0455	AX1352	31 PIECE HOLLOW PUNCH TOOL KIT	31 Piece Metric Kit Contents

ALLPAX 1350 SERIES

Hollow Punch Metric Kit Parts

PRODUCT	PART #	AX #			
			AX1350	AX1351	AX1352
2 mm Cutting Head	SGI-110-0005	AX1306	0	0	1
3 mm Cutting Head	SGI-110-0010	AX1361	1	1	1
4 mm Cutting Head	SGI-110-0015	AX1362	1	1	1
5 mm Cutting Head	SGI-110-0020	AX1363	0	0	1
6 mm Cutting Head	SGI-110-0025	AX1364	1	1	1
7 mm Cutting Head	SGI-110-0030	AX1365	0	0	1
8 mm Cutting Head	SGI-110-0035	AX1366	1	1	1
9 mm Cutting Head	SGI-110-0040	AX1367	0	0	1
10 mm Cutting Head	SGI-110-0045	AX1368	1	1	1
12 mm Cutting Head	SGI-110-0050	AX1369	1	1	1
14 mm Cutting Head	SGI-110-0055	AX1370	1	1	1
16 mm Cutting Head	SGI-110-0060	AX1371	1	1	1
18 mm Cutting Head	SGI-110-0065	AX1372	1	1	1
20 mm Cutting Head	SGI-110-0070	AX1373	1	1	1
22 mm Cutting Head	SGI-110-0075	AX1374	0	1	1
24 mm Cutting Head	SGI-110-0080	AX1375	0	1	1
26 mm Cutting Head	SGI-110-0085	AX1376	0	1	1
28 mm Cutting Head	SGI-110-0090	AX1377	0	1	1
30 mm Cutting Head	SGI-110-0095	AX1378	0	1	1
32 mm Cutting Head	SGI-110-0100	AX1379	0	0	1
34 mm Cutting Head	SGI-110-0105	AX1380	0	0	1
36 mm Cutting Head	SGI-110-0110	AX1381	0	0	1
38 mm Cutting Head	SGI-110-0115	AX1382	0	0	1
40 mm Cutting Head	SGI-110-0120	AX1383	0	0	1
42 mm Cutting Head	SGI-110-0125	AX1384	0	0	1
44 mm Cutting Head	SGI-110-0130	AX1385	0	0	1
46 mm Cutting Head	SGI-110-0135	AX1386	0	0	1
48 mm Cutting Head	SGI-110-0140	AX1387	0	0	1
50 mm Cutting Head	SGI-110-0145	AX1388	0	0	1
Handle (11 piece kit)	SGI-110-0150	AX1340	1	0	0
Handle (16 piece kit)	SGI-110-0155	AX1341	0	1	0
Handle (31 piece kit)	SGI-110-0160	AX1342	0	0	1
Mandrel	SGI-110-0165	AX1343	0	0	1
Total			11	16	31



AX1811 SHOWN

FEATURES

- Black-oxide coated
- Size stamped on each punch

ALLPAX 1800 SERIES

Arch Punches

High-strength, drop-forged steel arch punches are perfect for creating precision-size bolt holes from 3/16" to 2". The arch design safely transmits impact force from the punch handle to the cutting head. Finely-honed cutting edge cuts gasket material cleanly. Cutting head features inside taper to quickly and effectively clear punchings.

PART #	AX #	MODEL	PART #	AX #	MODEL
SGI-110-1520	AX1800	3/16" ARCH PUNCH	SGI-110-1570	AX1810	13/16" ARCH PUNCH
SGI-110-1525	AX1801	1/4" ARCH PUNCH	SGI-110-1575	AX1811	7/8" ARCH PUNCH
SGI-110-1530	AX1802	5/16" ARCH PUNCH	SGI-110-1580	AX1812	15/16" ARCH PUNCH
SGI-110-1535	AX1803	3/8" ARCH PUNCH	SGI-110-1585	AX1813	1" ARCH PUNCH
SGI-110-1540	AX1804	7/16" ARCH PUNCH	SGI-110-1595	AX1815	1-1/8" ARCH PUNCH
SGI-110-1545	AX1805	1/2" ARCH PUNCH	SGI-110-1605	AX1817	1-1/4" ARCH PUNCH
SGI-110-1550	AX1806	9/16" ARCH PUNCH	SGI-110-1615	AX1819	1-3/8" ARCH PUNCH
SGI-110-1555	AX1807	5/8" ARCH PUNCH	SGI-110-1625	AX1821	1-1/2" ARCH PUNCH
SGI-110-1560	AX1808	11/16" ARCH PUNCH	SGI-110-1665	AX1825	2" ARCH PUNCH
SGI-110-1565	AX1809	3/4" ARCH PUNCH			



AX1222 SHOWN

FEATURES

- Tempered tool steel corkscrew-style bit
- Flexible wound-wire shaft
- Steel "T" handle

ALLPAX 1210 SERIES

Packing Hooks

Perfect labor saving tool for removing packing from stuffing boxes. Its flexible design allows access around obstructions and into hard-to-reach areas. Available in 12 convenient sizes to meet a wide variety of requirements.

PART #	MODEL	PART #	MODEL
SGI-110-1005	#0 FLEXIBLE PACKING HOOK (7")	SGI-110-1205	#2 REPLACEMENT CORKSCREW TIP
SGI-110-1010	#1 FLEXIBLE PACKING HOOK (6-1/4")	SGI-110-1210	#3 REPLACEMENT CORKSCREW TIP
SGI-110-1015	#2 FLEXIBLE PACKING HOOK (10-5/8")	SGI-110-1300	RIGID PACKING SCREW (6")
SGI-110-1020	#3 FLEXIBLE PACKING HOOK (15")	SGI-110-1305	RIGID PACKING SCREW (8")
SGI-110-1025	#4 FLEXIBLE PACKING HOOK (18")	SGI-110-1310	RIGID PACKING SCREW (10")
SGI-110-1030	#5 FLEXIBLE PACKING HOOK (22"-23")	SGI-110-1315	RIGID PACKING SCREW (12")
SGI-110-1100	#1 REMOVABLE TIP PACKING HOOK (7.5")	SGI-110-1320	RIGID PACKING SCREW (14")
SGI-110-1105	#2 REMOVABLE TIP PACKING HOOK (11")	SGI-110-1325	RIGID PACKING SCREW (18")
SGI-110-1110	#3 REMOVABLE TIP PACKING HOOK (14.5")	SGI-110-1330	RIGID PACKING SCREW (20")
SGI-110-1200	#1 REPLACEMENT CORKSCREW TIP		



AX1201 SHOWN

ALLPAX 1200 SERIES

Dead Blow Hammers

FEATURES

- Steel core construction
- Soft plastic exterior with no exposed metal
- Comfort handle

Dead blow hammers for use with hollow punch tools. Shot-loaded head reduces rebound and absorbs impact. Balanced feel. Soft face reduces marring and noise. The tapered handle features textured grip for superior comfort.

PART #	AX #	MODEL	DESCRIPTION
SGL-110-0170	AX1200	DEAD BLOW HAMMER	One Pound Soft Face
SGL-110-0175	AX1201	DEAD BLOW HAMMER	1.5 Pound Soft Face
SGL-110-0180	AX1202	DEAD BLOW HAMMER	2.0 Pound Soft Face
SGL-110-0185	AX1203	DEAD BLOW HAMMER	2.5 Pound Soft Face
SGL-110-0190	AX1204	DEAD BLOW HAMMER	3.0 Pound Soft Face